

9518 2.12

Process Sheet

Customer	:	CU-DAR001 Dart Helicopters Services	Drawing Name	:	LANYARD ASSEMBLY
Job Number	:	35225			
Estimate Number	:	11493			
P.O. Number	:	N/A	Part Number	:	D26906
This Issue	:	10/18/2007 S.O. No. : N/A	Drawing Number	:	D2690 REV. B2
Prsht Rev.	:	NC	Project Number	:	N/A
First Issue	:	N/A Type : SMALL /MED FAB	Drawing Revision	:	B2
Previous Run	:	31191	Material	:	N/A
Written By	:	<u>H. J. 07.10.18</u>	Due Date	:	10/24/2007
Checked & Approved By	:	<u>H. J. 07.10.18</u>	Qty:		30
Comment	:	Est: C C 03.04.04 Reformat; Incorporated D2690-X K			10 Um: Each
		J/R/F			

Additional Product

Job Number:

Seq. #:	Machine Or Operation:	Description :
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1.0	CBL460	Loop Sleeve
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Comment: Qty.: 2.0000 Each(s)/Unit Total: 20.0000 Each(s)
Loop Sleeve

Qty	Part Number	Description	Batch
2	CBL-460	Loop Sleeve	<u>M103927</u>

07/14/01

2.0	CBL1240	Cable
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[illegible]

Comment: Qty.: 1.0000 f(s)/Unit Total : 10.0000 f(s)
Cable

Qty	Part Number	Description	Batch
	D2690-6 + 2.5"	CBL-1240 Cable	<u>M102439</u>

EB 02/11/01

3.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1
Assemble as per Dwg D2690
Identify as D2690-6

PROJECT WORK TO CURRENT STEP

4.0	QC5	INSPECT WORK TO CURRENT STEP
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1000

Comment: INSPECT WORK TO CURRENT STEP

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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1. The first step is to identify the key components of the system. This includes understanding the hardware, software, and data involved.

2. Next, we need to define the goals and objectives of the project. This will help us determine what we are trying to achieve and how we will measure success.

3. Once the goals are defined, we can begin to design the system. This involves creating a detailed plan that outlines the architecture, components, and data flow.

4. After the design is complete, we can start implementing the system. This involves writing code, configuring hardware, and testing the system.

5. Finally, we need to deploy the system and monitor its performance. This involves installing the system on the target environment and ensuring that it is running smoothly.

Comment: PACKAGING RESOURCE #1
Identify and Stock
Location: ST. 40

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: DD Date: 01/11/00
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action		Section B		Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng		Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 10/18/2007 8:04:18 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LANYARD ASSEMBLY

Job Number: 35225

Part Number: D26906

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



30

Comment: FINAL INSPECTION/W/O RELEASE

10/11/02

Job Completion



U 10/11/02

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

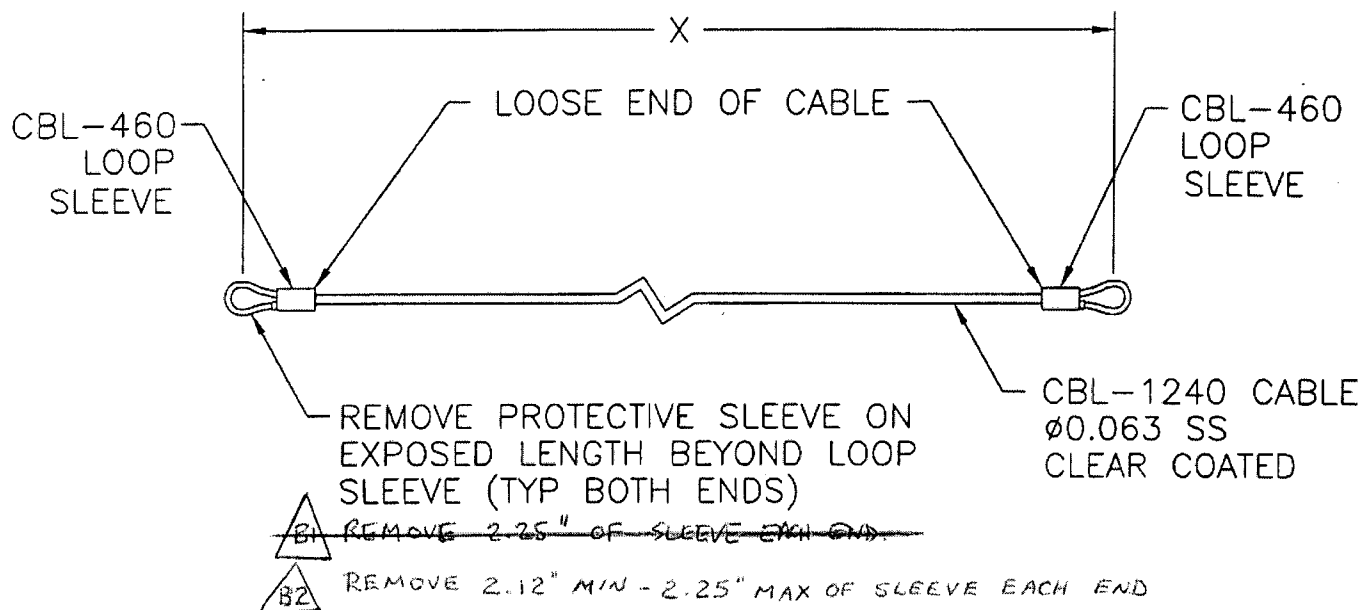
NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action		Section B		Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng		Sign & Date			

NOTE: Date & initial all entries



DESIGN <i>MD</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>MD</i>	APPROVED <i>BW</i>	DRAWING NO. D2690	REV. B SHEET 1 OF 1
DATE 97.10.02		TITLE LANYARD ASSEMBLY	SCALE NTS
A	97.07.03	NEW ISSUE	
B	97.10.02	REVISED NOTE FOR ADDITIONAL LENGTH	
B1	CP 01.08.20	ADD NOTE TO REMOVE 2.25" OF SLEEVE	
B2	KE 04.06.24	ADDED TOLERANCE	

RELEASED
971003 KE
TSR A374



D2690-X

X = LENGTH IN INCHES

NOTE: CUT CABLE 2.50* INCHES LONGER THAN 'X' LENGTH. FOLD ENDS TIGHT TO 'X' LENGTH AND CRIMP WITH SLEEVE AT END OF LOOSE END OF CABLE WITH CBL-705 CRIMPING TOOL.
*ADDITIONAL LENGTH MAY BE NECESSARY IN SOME APPLICATIONS. CUT AS REQUIRED.

NOTE: IN SOME CASES, END HAS TO BE CRIMPED AFTER ASSEMBLY WITH ATTACHING PARTS.

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 35225

DEO's